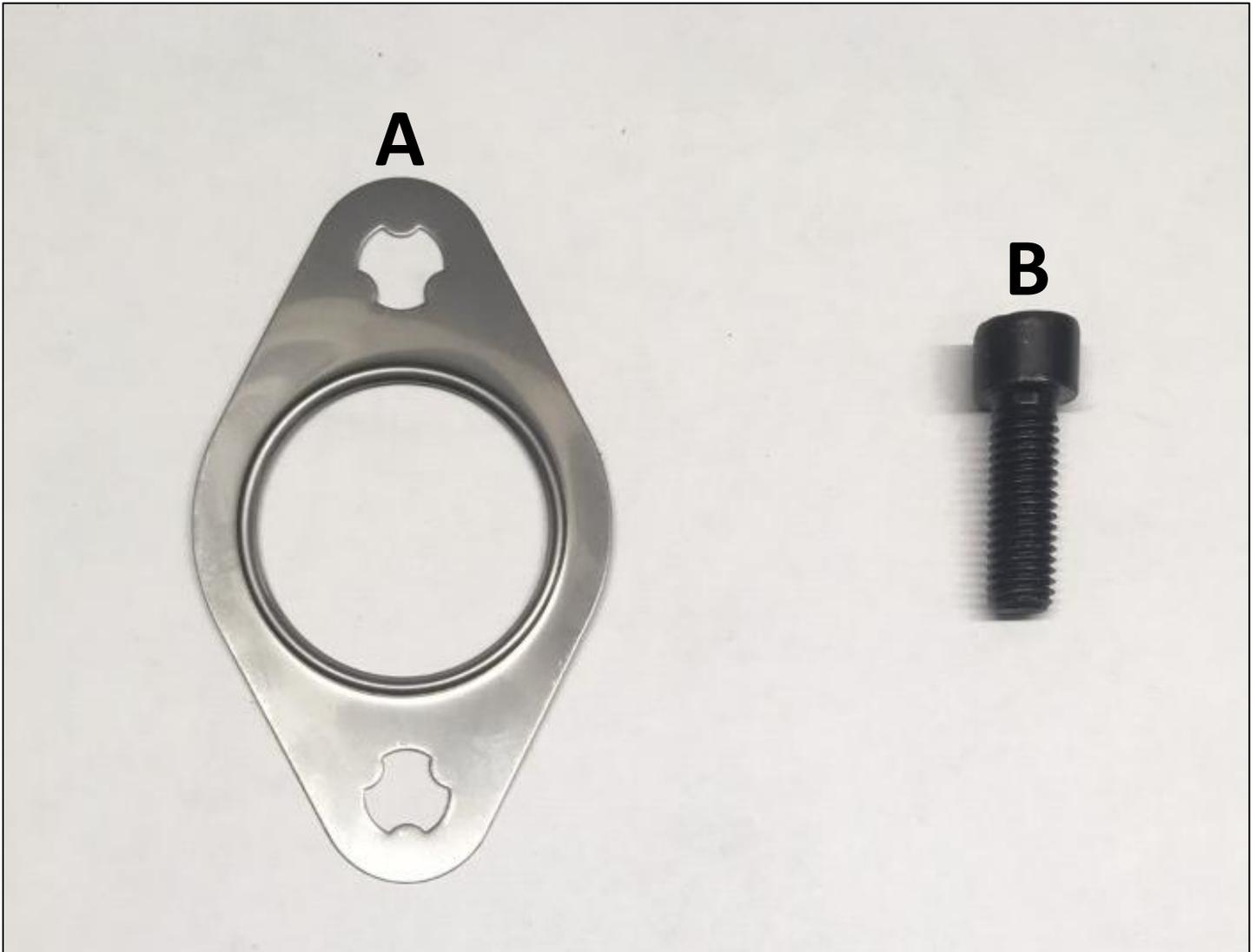


# T4 24V Manifold

## Installation Instructions



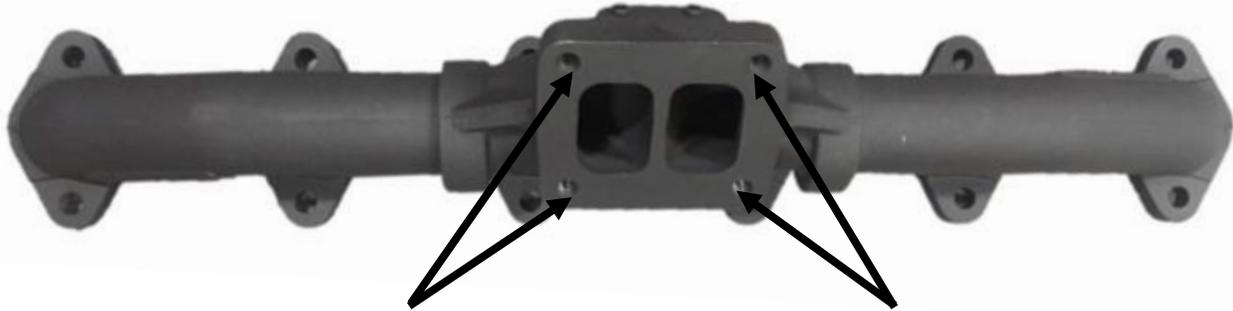
## T4 Manifold Hardware



| <u>Hardware Letter</u> | <u>Hardware Specification</u>        | <u>Quantity</u> |
|------------------------|--------------------------------------|-----------------|
| A                      | 24V Manifold Gasket                  | 6               |
| B                      | M10 – 1.5 x 30mm<br>Socket Cap Screw | 2               |

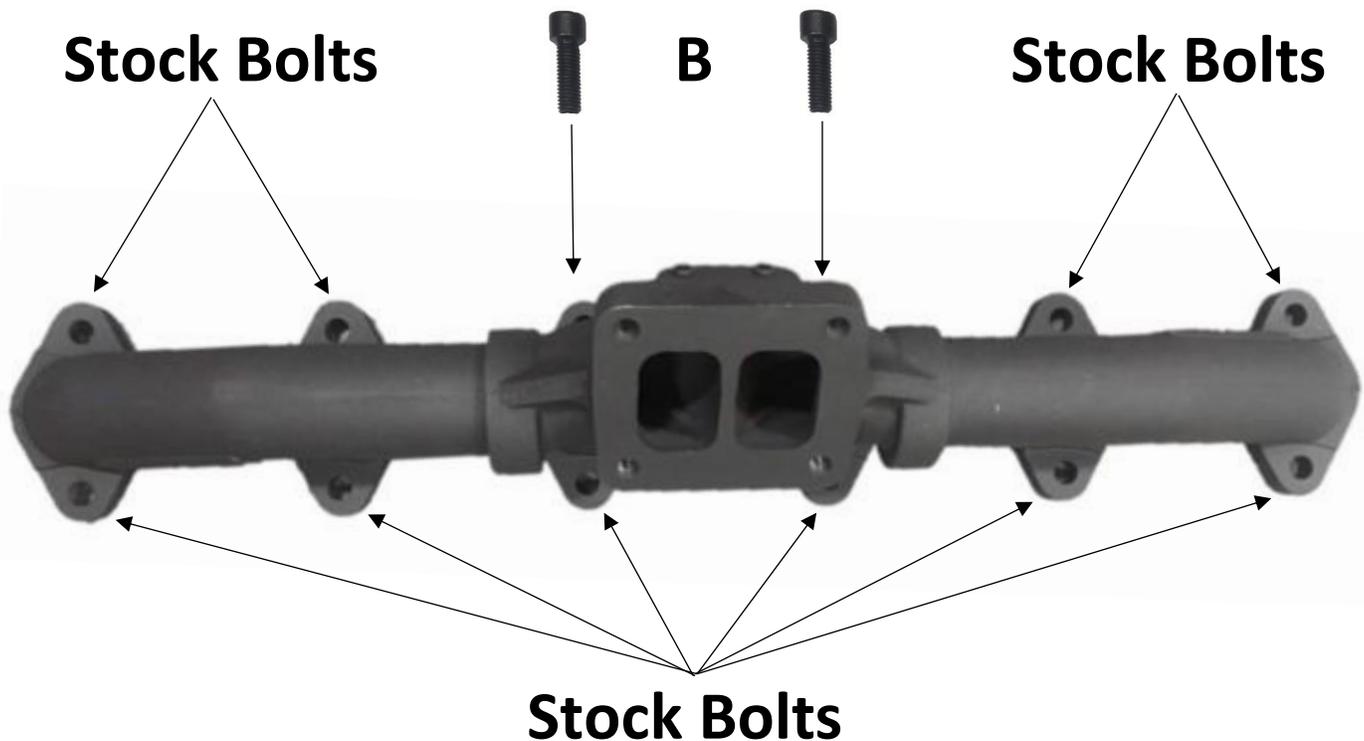
# T4 Manifold Installation

**Step 1:** Connect your new Diesel Power Source T4 manifold to your turbo. Ensure a T4 gasket is placed between the manifold and turbo flange. Bolt threads need to be M10 - 1.5. (Note: The manifold does not include the needed turbo mounting hardware or T4 gasket.)



Manifold T4 flange thread size is M10 – 1.5

**Step 2:** Connect the manifold and turbo assembly to the head. Using the included **A** gaskets, **B** bolts, and stock manifold bolts. Be sure to place the **A** gaskets between the manifold and head with the raised portion of the gasket facing the manifold. Tighten bolts to 35 ft-lbs. The picture below shows the correct hardware locations



**After installation, drive truck for approximately 100 miles then, while the truck is warm re-torque all the manifold and turbo bolts, as the bolts sometimes loosen up after being heated and cooled a few times.**